NC-SPOTTING DRILLS

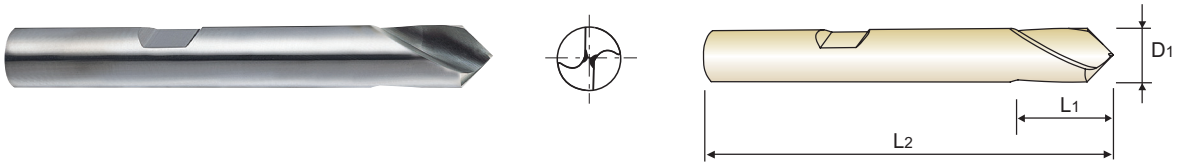
D5306 SERIES
D5307 SERIES

CARBIDE, NC-SPOTTING DRILLS 90°, 120°

VOLLHARTMETALL NC-ANBOHRER 90°, 120°
Forets carbure à pointer NC 90°, 120°
PUNTE IN MD A CENTRARE NC 90°, 120°

▶**Application** : For more precise centering work on NC/CNC machines. The large diameter of the tool permits chamfering work after centering continuously.

▶**Verwendung** : Auf NC-Maschinen, Lehrenbohrwerken u.a. kapitalintensiven Bohrwerken, zum Zentrieren und Anfasen von Gewindebohrungen in einem Arbeitsgang. Besonders geeignet zum Anbohren von hochfesten Stählen, Stahlguß, Grauguß, Hartguß, Mangan-Hartstahl, CrNi-Stählen, Bronze, Leicht-und Buntmetallen.



CARBIDE | DIN 6535HB | h6 | 90° | 120° | Bright

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Recommended ToolHolder: Plain Shank — NC DRILL CHUCK & OTHER TOOL HOLDERS; ER COLLET CHUCK

NC-Spotting drills 90°
NC-Anbohrer 90°

Unit : mm

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D5306060	6.0	13	50
D5306080	8.0	23	60
D5306100	10.0	24	70
D5306120	12.0	24	70
D5306160	16.0	29	75
D5306200	20.0	35	100

NC-Spotting drills 120°
NC-Anbohrer 120°

EDP No.	Drill Diameter D1	Flute Length L1	Overall Length L2
D5307060	6.0	13	50
D5307080	8.0	23	60
D5307100	10.0	24	70
D5307120	12.0	24	70
D5307160	16.0	29	75
D5307200	20.0	35	100

▶ TiN(D6306, D6307), TiCN(DG306, DG307) and TiAlN(DH306, DH307) are available on your request.

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommended	◎	◎	◎			◎	○					○			◎	○	○		○	

ISO	N										S					H				
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommended	○	○	○													○					