ALU-POWER END MILLS

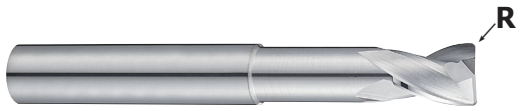
PLAIN SHANK **E5909 SERIES**

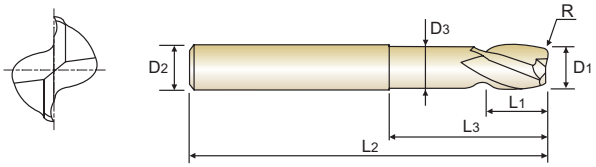
CARBIDE, 2 FLUTE CORNER RADIUS with NECK

VOLLHARTMETALL, 2 SCHNEIDEN ECKENRADIUS MIT ABGESETZTEM SCHAFTTETL
FRAISE CARBURE, 2 DENTS, TORIQUE, DÉTALONNÉE
2 TAGLIENTI, TORICA, SCARICATA

- Excellent cutting qualities on aluminum and copper
- Increased tool life and higher cutting accuracy
- Mirror surface - Excellent surface finish
- Superior chip evacuation
- Reduces chipping of corner edges

- Ausgezeichnete Schneideigenschaften in Aluminium, Kupfer
- Verbesserte Standzeiten und höhere Fräsgenauigkeit.
- Spiegel-Oberfläche - Hervorragendes Oberflächenfinishing.
- Überlegene Spanabfuhr
- Reduzierung von Schneideckenausbrüchen.





CARBIDE | 2 | 30° | R ±0.01 | PLAIN | UNCOATED

p.C537

Recommended ToolHolder	Flat Shank	Plain Shank
	END MILL HOLDER	HYDRAULIC CHUCK
		SHRINK FIT HOLDER
		POWER MILLING CHUCK
	-	ER COLLET CHUCK

Unit : mm

EDP No.	Corner Radius	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R(±0.01)	D_1	D_2	L_1	L_3	L_2	D_3
E5909040	R0.3	**4.0**	6.0	5	10	50	3.6
E5909060	R0.5	**6.0**	6.0	8	20	60	5.4
E5909080	R0.6	**8.0**	8.0	10	30	70	7.2
E5909100	R0.8	**10.0**	10.0	12	36	80	9
E5909120	R1.0	**12.0**	12.0	14	40	90	11
E5909160	R1.3	**16.0**	16.0	18	45	100	14.5
E5909200	R1.6	**20.0**	20.0	24	45	100	18

▶ TiN, TiCN and TiAlN Coatings are available on your request.

Mill Dia. Tolerance(mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend																				

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	◎	◎	◎	◎	○	○	○	○													

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