JET-POWER END MILLS

PLAIN SHANK **EH915** SERIES
FLAT SHANK **EH916** SERIES

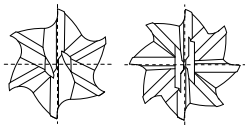
CARBIDE, 6&8 FLUTE 45° HELIX LONG LENGTH (Positive Rake Angle)

VOLLHARTMETALL, 6&8 SCHNEIDEN 45° RECHTSSPIRALE LANG
Fraise carbure, 6&8 dents, hélice 45°, longue (Angle de coupe positif)
6&8 TAGLIENTI, ELICA 45°, LUNGA (Tagliente positivizzato)

- Ultra micro grain carbide
- Reduces chipping of corner edges
- Suitable for low hardness materials(under HRc45), alloy steels, tool steels, carbon steels, prehardened steels, stainless steels, etc

- Ultra Feinstkorn - Vollhartmetall
- Verstärkte Schneidkante.
- zur Bearbeitung von: Werkstoffen bis 45 HRc, rostfreien Stählen, Titan und Nickellegierungen.





CARBIDE | 6&8 | 45° | PLAIN | FLAT | TiAlN

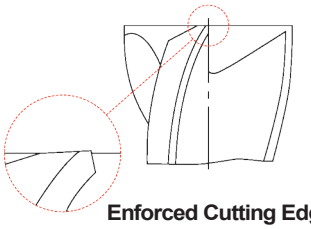
p.C471

Recommended ToolHolder	Flat Shank	Plain Shank
	END MILL HOLDER	POWER MILLING CHUCK
	-	HYDRAULIC CHUCK SHRINK FIT HOLDER
	-	ER COLLET CHUCK

Unit : mm

EDP No.		Mill Diameter	Shank Diameter	Length of Cut	Overall Length	No. of Flute
PLAIN	FLAT	D_1	D_2	L_1	L_2	
EH915060	**EH916060**	**6.0**	6	13	57	6
EH915070	**EH916070**	**7.0**	8	16	63	6
EH915080	**EH916080**	**8.0**	8	19	63	6
EH915090	**EH916090**	**9.0**	10	19	72	6
EH915100	**EH916100**	**10.0**	10	22	72	6
EH915120	**EH916120**	**12.0**	12	26	83	6
EH915140	**EH916140**	**14.0**	14	26	83	6
EH915160	**EH916160**	**16.0**	16	32	92	6
EH915180	**EH916180**	**18.0**	18	32	92	8
EH915200	**EH916200**	**20.0**	20	38	104	8
EH915250	**EH916250**	**25.0**	25	44	104	8

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5



Enforced Cutting Edge

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	◎	◎	◎	○	◎	◎	◎	○	◎	○	○	◎						

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend											○	○	○	○	○	◎	◎			○	