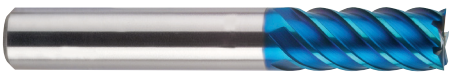
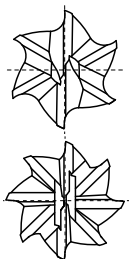
CARBIDE, 6&8 FLUTE 45° HELIX LONG LENGTH

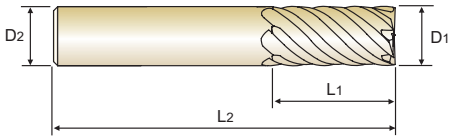
VOLLHARTMETALL, 6&8 SCHNEIDEN 45° RECHTSSPIRALE LANG
Fraise carbure, 6&8 dents, hélice 45°, longue
6&8 TAGLIENTI, ELICA 45°, TAGLIENTE LUNGO

- Designed to machine high hardened materials.
- Designed for high abrasion resistance thanks to negative rake angle.
- Excellent side-cutting of press mold field.

- Speziell ausgelegt für die Hartbearbeitung
- Ausgelegt für hohe Abriebfestigkeit dank der negativen Spanwinkel.
- hervorragend geeignet für die Seitenbearbeitung im Formenbau







CARBIDE | 6&8 | 45° | PLAIN | BLUE

p.C200

Recommended ToolHolder

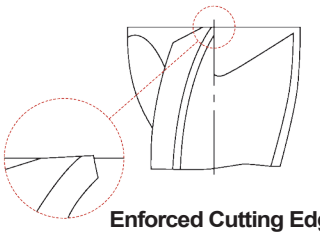
Plain Shank
- HYDRAULIC CHUCK SHRINK FIT HOLDER
- POWER MILLING CHUCK
- ER COLLET CHUCK SK SLIM CHUCK

Unit : mm

EDP No.	Mill Diameter D1	Shank Diameter D2	Length of Cut L1	Overall Length L2	No. of Flute
G8D63060	6.0	6	13	57	6
G8D63080	8.0	8	19	63	6
G8D63100	10.0	10	22	72	6
G8D63120	12.0	12	26	83	6
G8D63140	14.0	14	26	83	6
G8D63160	16.0	16	32	92	6
G8D63180	18.0	18	32	92	8
G8D63200	20.0	20	38	104	8
G8D63250	25.0	25	44	104	8

Due to the characteristics of the blue decoration layer, it might be erased during short term use and the color layer might not be uniformed. However, it doesn't affect the performance of the tool.

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.02	h5



Enforced Cutting Edge

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend					○			○	○		○									

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		◎	◎	○	◎