K-2 END MILLS

FLAT SHANK **G9438 SERIES**

CARBIDE, 2 FLUTE LONG LENGTH BALL NOSE

VOLLHARTMETALL, 2 SCHNEIDEN LANG STIRNRADIUS
FRAISE CARBURE, 2 DENTS, HÉMISPHÉRIQUE, LONGUE
2 TAGLIENTI, SEMISFERICA, SERIE LUNGA

- Suitable for dry milling applications at high temperatures.
- Excellent high-performance end mills.
- Designed for milling of radius bottom slots, fillets and special contours.

- Für die Trockenbearbeitung.
- Hervorragendes Preis - Leistungsverhältnis.
- Bestimmt für das Fräsen von Nuten mit konvexem Grund, Sonderprofilen und zum Kopieren.



CARBIDE | DIN 6527 | 2 | 30° | R ±0.02 | DIN 6535HA | DIN 6535HB | TiAlN

p.C631

Recommended ToolHolder

	Flat Shank	Plain Shank
◎	END MILL HOLDER	HYDRAULIC CHUCK POWER MILLING CHUCK
◎	-	SHRINK FIT HOLDER
○	-	ER COLLET CHUCK SK SLIM CHUCK

Unit : mm

EDP No.	Radius of Ball Nose R (±0.02)	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
G9438020	R1.0	2.0	● 3	6	38
G9438030	R1.5	3.0	6	7	57
G9438040	R2.0	4.0	6	8	57
G9438050	R2.5	5.0	6	10	57
G9438060	R3.0	6.0	6	10	57
G9438080	R4.0	8.0	8	16	63
G9438100	R5.0	10.0	10	19	72
G9438120	R6.0	12.0	12	22	83
G9438140	R7.0	14.0	14	22	83
G9438160	R8.0	16.0	16	26	92
G9438180	R9.0	18.0	18	26	92
G9438200	R10.0	20.0	20	32	104

● with plain shank

Mill Dia. Tolerance(mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	○	○	○	○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	○	○	○	○	○	○	○	○			○	○	○	○	○	○	○			○	