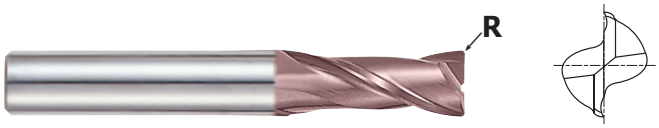
CARBIDE, 2 FLUTE SHORT LENGTH CORNER RADIUS

VOLLHARTMETALL, 2 SCHNEIDEN KURZ ECKENRADIUS
FRAISE CARBURE, 2 DENTS, TORIQUE, COURTE
2 TAGLIENTI, SERIE CORTA, TORICA

- Suitable for dry milling applications at high temperatures.
- Excellent high-performance end mills.
- 2 flute design for slotting.

- Für die Trockenbearbeitung.
- Hervorragendes Preis - Leistungsverhältnis.
- 2 Schneiden zum Nutenfräsen.





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Recommended ToolHolder	Flat Shank	Plain Shank
	END MILL HOLDER	HYDRAULIC CHUCK POWER MILLING CHUCK
	-	SHRINK FIT HOLDER
	-	ER COLLET CHUCK SK SLIM CHUCK

Unit : mm

EDP No.	Corner Radius R	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
G9B82020	R0.2	2.0	4	4	50
G9B82901	R0.3	2.0	4	4	50
G9B82902	R0.5	2.0	4	4	50
G9B82025	R0.2	2.5	4	5	50
G9B82903	R0.3	2.5	4	5	50
G9B82904	R0.5	2.5	4	5	50
G9B82030	R0.2	3.0	4	6	50
G9B82905	R0.3	3.0	4	6	50
G9B82906	R0.5	3.0	4	6	50
G9B82907	R1.0	3.0	4	6	50
G9B82040	R0.2	4.0	4	8	50
G9B82908	R0.3	4.0	4	8	50
G9B82909	R0.5	4.0	4	8	50
G9B82910	R1.0	4.0	4	8	50
G9B82050	R0.2	5.0	6	10	50
G9B82911	R0.3	5.0	6	10	50
G9B82912	R0.5	5.0	6	10	50
G9B82913	R1.0	5.0	6	10	50
G9B82060	R0.2	6.0	6	12	50
G9B82914	R0.3	6.0	6	12	50
G9B82915	R0.5	6.0	6	12	50
G9B82916	R1.0	6.0	6	12	50

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Mill Dia. Tolerance(mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	○	○	○	○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	○	○	○	○	○	○	○	○	○											○	

K-2 END MILLS

PLAIN SHANK **G9B82 SERIES**

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CARBIDE | 2 | 30° | DIN 6535HA | TiAlN

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	-	SHRINK FIT HOLDER
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Unit : mm

EDP No.	Corner Radius R	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
G9B82080	R0.5	8.0	8	16	60
G9B82917	R1.0	8.0	8	16	60
G9B82918	R1.5	8.0	8	16	60
G9B82919	R2.0	8.0	8	16	60
G9B82920	R2.5	8.0	8	16	60
G9B82100	R0.5	10.0	10	20	75
G9B82921	R1.0	10.0	10	20	75
G9B82922	R1.5	10.0	10	20	75
G9B82923	R2.0	10.0	10	20	75
G9B82924	R2.5	10.0	10	20	75
G9B82120	R0.5	12.0	12	24	75
G9B82925	R1.0	12.0	12	24	75
G9B82926	R1.5	12.0	12	24	75
G9B82927	R2.0	12.0	12	24	75
G9B82928	R2.5	12.0	12	24	75

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◎ : Excellent ○ : Good

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HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	◎	○	○	○	○	○	○	○	○	○

ISO	N										S							H			
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HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend	○	○	○	○	○	○	○	○	○											○	

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