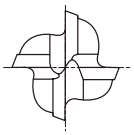
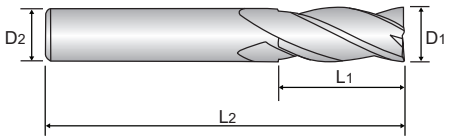
CARBIDE, 4 FLUTE 30° HELIX SHORT LENGTH

▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
▶ Suitable for high speed machining in wet or dry condition.
▶ 4 flute design enables improved finishes on workpieces.









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Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9F42 SERIES

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	D1	D2	L1	L2
G9F42010N	1.0	4	3	50
G9F42999N	1.5	4	4	50
G9F42020N	2.0	4	6	50
G9F42998N	2.5	4	8	50
G9F42030N	3.0	4	8	50
G9F42997N	3.5	4	10	50
G9F42040N	4.0	4	11	50
G9F42996N	4.5	4.5	12	50
G9F42050N	5.0	6	13	50
G9F42060N	6.0	6	16	50
G9F42995N	7.0	7	20	60
G9F42080N	8.0	8	20	60
G9F42994N	9.0	9	20	60
G9F42100N	10.0	10	25	75
G9F42120N	12.0	12	32	75
G9F42140N	14.0	14	32	75
G9F42160N	16.0	16	32	75
G9F42200N	20.0	20	32	100