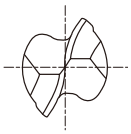
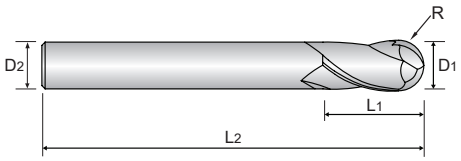
CARBIDE, 2 FLUTE 30° HELIX BALL NOSE

▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
▶ Suitable for high speed machining in wet or dry condition.
▶ Designed for milling of radius bottom slots, fillets and special contours.









R1.0~R3.0 R4.0~R10.0

p. 47

Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9F44 SERIES

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R	D1	D2	L1	L2
G9F44020N	R1.0	**2.0**	4	5	50
G9F44030N	R1.5	**3.0**	4	6	50
G9F44040N	R2.0	**4.0**	6	8	50
G9F44050N	R2.5	**5.0**	6	10	50
G9F44060N	R3.0	**6.0**	6	12	50
G9F44080N	R4.0	**8.0**	8	14	60
G9F44100N	R5.0	**10.0**	10	20	75
G9F44120N	R6.0	**12.0**	12	24	75