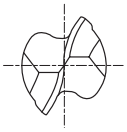
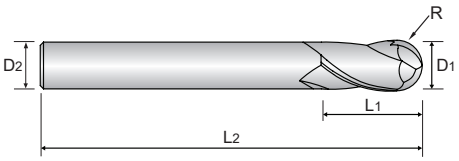
CARBIDE, 2 FLUTE 30° HELIX BALL NOSE

▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
▶ Suitable for high speed machining in wet or dry condition.
▶ Designed for milling of radius bottom slots, fillets and special contours.







CARBIDE | 2 | 30° | R ±0.01 R1.0~R3.0 | R ±0.02 R4.0~R10.0 | PLAIN | X Coating

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Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9J56 SERIES

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R	D1	D2	L1	L2
G9J56999N	R1.5	**3.0**	3	5	75
G9J56998N	R2.0	**4.0**	4	8	75
G9J56997N	R2.5	**5.0**	5	10	75
G9J56996N	R3.0	**6.0**	6	12	100
G9J56995N	R4.0	**8.0**	8	16	100
G9J56994N	R5.0	**10.0**	10	20	100
G9J56993N	R6.0	**12.0**	12	24	100