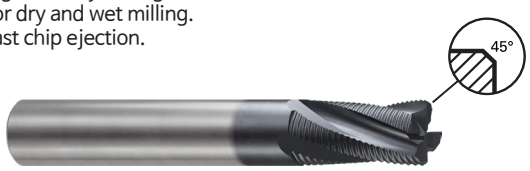
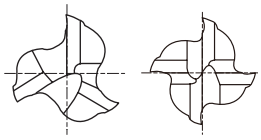
END MILLS for GENERAL

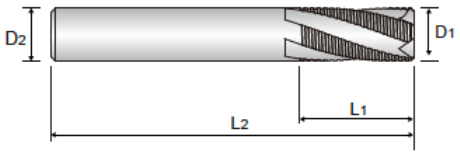
NEW CENTURY

CARBIDE, MULTI FLUTE 20° HELIX ROUGHING - FINE

- ▶ Designed to machine tool steels, alloy steels, mold steels and other hardened materials.
- ▶ High velocity milling of hardened steels.
- ▶ For dry and wet milling.
- ▶ Fast chip ejection.







CARBIDE | HR | 3-4 | 20° | PLAIN | X Coating | C x 45°

p.58

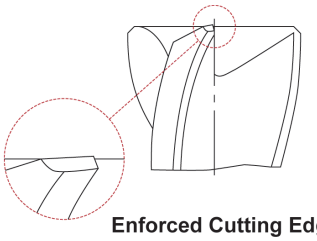
G9J60 SERIES

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Overall Length	Chamfer	No. of Flute
	D1	D2	L1	L2		
G9J60999	**6.0**	6	16	57	0.38	3
G9J60998	**8.0**	8	16	63	0.38	3
G9J60997	**10.0**	10	22	72	0.60	4
G9J60996	**12.0**	12	26	83	0.60	4
G9J60995	**16.0**	16	32	92	0.60	4
G9J60994	**20.0**	20	38	104	0.60	4

Tolerances according to DIN 7160 & 7161

Tolerance range in μm					
Nominal-Diameter in mm					
	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
h10	0 / - 40	0 / - 48	0 / - 58	0 / - 70	0 / - 84
h5	0 / - 4	0 / - 5	0 / - 6	0 / - 8	0 / - 9



Enforced Cutting Edge