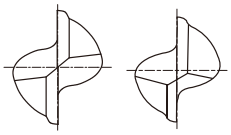
END MILLS for GENERAL

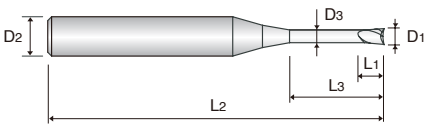
NEW CENTURY

CARBIDE, 2 FIUTE 30° HELIX LONG LENGTH

▶ Designed for general purposes to carbon steels, tool steels, alloy steels.
▶ Suitable for high speed machining in wet or dry condition.
▶2 flute design enables improved finishes on workpieces.







CARBIDE | 2 | 30° | PLAIN | X Coating

p.52~53

Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9J61 SERIES

Unit : mm

EDP No.	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	D1	D2	L1	L3	L2	D3
G9J61999N	0.4	4	0.7	2	50	0.37
G9J61998N	0.4	4	0.7	4	50	0.37
G9J61997N	0.5	4	0.75	2	50	0.45
G9J61996N	0.5	4	0.75	6	50	0.45
G9J61995N	0.7	4	1.1	4	50	0.65
G9J61994N	0.7	4	1.1	6	50	0.65
G9J61993N	0.8	4	1.2	6	50	0.75
G9J61992N	1.0	4	1.5	6	50	0.95
G9J61991N	1.0	4	1.5	8	50	0.95
G9J61990N	1.0	4	1.5	10	50	0.95
G9J61989N	1.0	4	1.5	12	50	0.95
G9J61988N	1.2	4	1.8	6	50	1.15
G9J61987N	1.2	4	1.8	8	50	1.15
G9J61986N	1.2	4	1.8	12	50	1.15
G9J61985N	1.5	4	2.3	6	50	1.45
G9J61984N	1.5	4	2.3	8	50	1.45
G9J61983N	1.5	4	2.3	10	50	1.45
G9J61982N	1.5	4	2.3	12	50	1.45
G9J61981N	1.5	4	2.3	16	50	1.45
G9J61980N	1.5	4	2.3	20	50	1.45
G9J61979N	2.0	4	3	6	50	1.95
G9J61978N	2.0	4	3	10	50	1.95
G9J61977N	2.0	4	3	12	50	1.95
G9J61976N	2.0	4	3	14	50	1.95
G9J61975N	2.0	4	3	16	50	1.95
G9J61974N	2.0	4	3	18	50	1.95
G9J61973N	2.0	4	3	20	50	1.95
G9J61972N	2.5	4	3.7	12	50	2.4
G9J61971N	2.5	4	3.7	16	50	2.4
G9J61970N	2.5	4	3.7	20	50	2.4
G9J61969N	3.0	6	4.5	12	50	2.85
G9J61968N	3.0	6	4.5	16	60	2.85
G9J61967N	3.0	6	4.5	20	60	2.85
G9J61966N	3.0	6	4.5	25	75	2.85
G9J61965N	4.0	6	6	12	50	3.85
G9J61964N	4.0	6	6	16	60	3.85
G9J61963N	4.0	6	6	20	75	3.85
G9J61962N	4.0	6	6	25	75	3.85

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