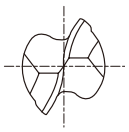
END MILLS for GENERAL

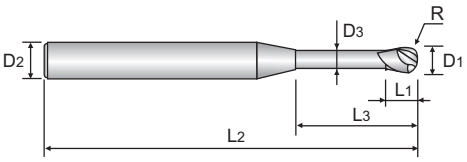
NEW CENTURY

CARBIDE, 2 FIUTE 30° HELIX BALL NOSE

▶ Designed for general purposes to carbon steels, tool steels, alloy steels, and stainless steels.
▶ Suitable for high speed machining in wet or dry condition.
▶ Designed for milling of radius bottom slots, fillets and special contours.
▶ Deep slotting is possible by reduced neck.









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Mill Dia.Tolerance (mm)	Shank Dia.Tolerance
0 ~ - 0.030	h6

G9J62 SERIES

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Length Below Shank	Overall Length	Neck Diameter
	R	D1	D2	L1	L3	L2	D3
G9J62999N	R0.25	0.5	4	0.75	2	50	0.45
G9J62998N	R0.3	0.6	4	0.9	6	50	0.55
G9J62997N	R0.4	0.8	4	1.2	6	50	0.75
G9J62996N	R0.4	0.8	4	1.2	8	50	0.75
G9J62995N	R0.5	1.0	4	1.5	6	50	0.95
G9J62994N	R0.5	1.0	4	1.5	8	50	0.95
G9J62993N	R0.5	1.0	4	1.5	10	50	0.95
G9J62992N	R0.5	1.0	4	1.5	12	50	0.95
G9J62991N	R0.75	1.5	4	2.3	6	50	1.45
G9J62990N	R0.75	1.5	4	2.3	8	50	1.45
G9J62989N	R0.75	1.5	4	2.3	10	50	1.45
G9J62988N	R0.75	1.5	4	2.3	12	50	1.45
G9J62987N	R0.8	1.6	4	2.4	8	50	1.55
G9J62986N	R1.0	2.0	4	3	8	50	1.95
G9J62985N	R1.0	2.0	4	3	10	50	1.95
G9J62984N	R1.0	2.0	4	3	12	50	1.95
G9J62983N	R1.0	2.0	4	3	14	50	1.95
G9J62982N	R1.0	2.0	4	3	16	50	1.95
G9J62981N	R1.0	2.0	4	3	20	50	1.95
G9J62980N	R1.5	3.0	6	4.5	10	50	2.85
G9J62979N	R1.5	3.0	6	4.5	12	50	2.85
G9J62978N	R1.5	3.0	6	4.5	16	60	2.85
G9J62977N	R1.5	3.0	6	4.5	20	60	2.85
G9J62976N	R1.5	3.0	6	4.5	25	75	2.85
G9J62975N	R2.0	4.0	6	6	12	50	3.85
G9J62974N	R2.0	4.0	6	6	25	75	3.85
G9J62973N	R2.0	4.0	6	6	30	75	3.85

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