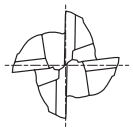
# END MILLS for HEAVY CUTTING

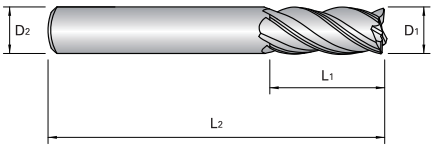
NEW CENTURY

## CARBIDE, 4 FLUTE MULTIPLE HELIX LONG LENGTH

▶ New Coating enhances heat and oxidation resistance
▶ Multiple Helix Designed for Optimal Chip Formation and Chip Evacuation
▶ Unique Geometry applied to Reduce Vibration

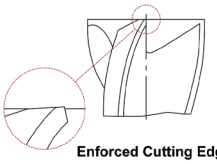







CARBIDE | DIN 6527 | 4 | 35/37° | PLAIN | FLAT | X Coating

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Enforced Cutting Edge

| Mill Dia. Tolerance(mm) | Shank Dia. Tolerance |
|---|---|
| 0 ~ - 0.030 | h5 |

## G9J66 G9J67 SERIES

Unit : mm

| EDP No. | | Mill Diameter | Shank Diameter | Length of Cut | Overall Length |
|---|---|---|---|---|---|
| PLAIN | FLAT | D1 | D2 | L1 | L2 |
| G9J66030 | G9J67030 | 3.0 | 6 | 8 | 57 |
| G9J66040 | G9J67040 | 4.0 | 6 | 11 | 57 |
| G9J66050 | G9J67050 | 5.0 | 6 | 13 | 57 |
| G9J66060 | G9J67060 | 6.0 | 6 | 13 | 57 |
| G9J66080 | G9J67080 | 8.0 | 8 | 19 | 63 |
| G9J66100 | G9J67100 | 10.0 | 10 | 22 | 72 |
| G9J66120 | G9J67120 | 12.0 | 12 | 26 | 83 |
| G9J66160 | G9J67160 | 16.0 | 16 | 32 | 92 |
| G9J66200 | G9J67200 | 20.0 | 20 | 38 | 104 |