CARBIDE, 4 FLUTE LONG LENGTH BALL NOSE

VOLLHARTMETALL, 4 SCHNEIDEN LANG KUGELSTIRN

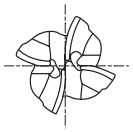
Fraise carbure, 4 dents, hémisphérique, longue

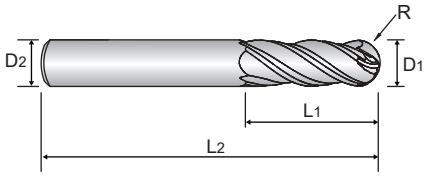
4 TAGLIENTI, SEMISFERICA, SERIE LUNGA

- Designed to machine tool steels, alloy steels, mold steels and other high hardened materials.
- For copy - milling machines.
- 4 Flute design - higher feed than GM813 series

- Zur Bearbeitung von Werkzeugstählen, Legierten Stählen, Stahlguß und gehärteten Stählen.
- Für Kopierfräsmaschinen.
- 4 Schneiden - Höherer Vorschub als bei GM813 serien.







CARBIDE | 4 | 30° | R ±0.02 | PLAIN | Y Coating

p.C418~C419

Recommended ToolHolder

Plain Shank
- HYDRAULIC CHUCK
- SHRINK FIT HOLDER
- POWER MILLING CHUCK
- ER COLLET CHUCK
- SK SLIM CHUCK

Unit : mm

EDP No.	Radius of Ball Nose	Mill Diameter	Shank Diameter	Length of Cut	Overall Length
	R(±0.02)	D_1	D_2	L_1	L_2
GM815020	R1.0	**2.0**	6	5	50
GM815030	R1.5	**3.0**	6	8	60
GM815040	R2.0	**4.0**	6	8	70
GM815050	R2.5	**5.0**	6	10	80
GM815060	R3.0	**6.0**	6	12	90
GM815080	R4.0	**8.0**	8	14	100
GM815100	R5.0	**10.0**	10	18	100
GM815120	R6.0	**12.0**	12	22	110
GM815160	R8.0	**16.0**	16	30	140

Mill Dia. Tolerance (mm)	Shank Dia. Tolerance
0 ~ - 0.03	h5

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	○	○	○	◎	◎	○	◎	◎	◎	○	◎				○	○	○	○	○	○

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend																		○	○	◎	○