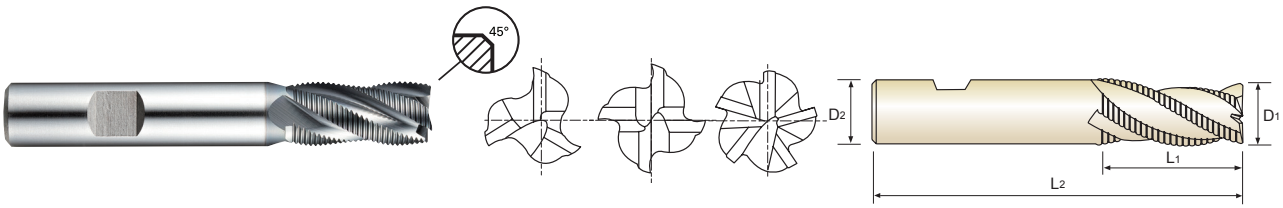
ONLY ONE COATED PM60 END MILLS

FLAT SHANK **GYF94 SERIES**

PM60, MULTI FLUTE SHORT LENGTH ROUGHING - FINE (Center Cut)

PM60, MEHRSCHNEIDEN, KURZ, FEINKORDEL-SCHUPPFRÄSER, ZENTRUMSCHNITT
REVÊTUE YG-ALCRN - PM60, MULTI-DENTS, SÉRIE COURTE, RAVAGEUSE, PAS FINS (COUPE AU CENTRE)
RIVESTITA PM60, MULTI TAGLIENTE SERIE CORTA PER SGROSSATURA - BOMBATO FINE (TAGLIENTE AL CENTRO)



PM60 | 3-5 | 30° | HR | FLAT | C x 45° | Y Coating | p.C669

Recommended ToolHolder

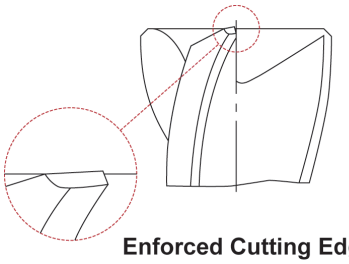
	Flat Shank	Plain Shank
◎	END MILL HOLDER	POWER MILLING CHUCK
○	-	ER COLLET CHUCK SK SLIM CHUCK

Unit : mm

EDP No.	Mill Diameter D1(js12)	Shank Diameter D2(h6)	Length of Cut L1	Overall Length L2	No. of Flute	Chamfer
GYF94060	6.0	6	13	57	3	0.18
GYF94070	7.0	10	16	66	3	0.18
GYF94080	8.0	10	19	69	3	0.18
GYF94090	9.0	10	19	69	3	0.18
GYF94100	10.0	10	22	72	4	0.18
GYF94120	12.0	12	26	83	4	0.18
GYF94140	14.0	12	26	83	4	0.25
GYF94160	16.0	16	32	92	4	0.25
GYF94180	18.0	16	32	92	4	0.25
GYF94200	20.0	20	38	104	4	0.25
GYF94250	25.0	25	45	121	5	0.36

Tolerances according to DIN 7160 & 7161

Tolerance range in ㎛			
Nominal-Diameter in ㎜			
	over 6 to 10	over 10 to 18	over 18 to 30
js12	±75	±90	±105
h6	0 - 9	0 - 11	0 - 13



Enforced Cutting Edge

◎ : Excellent ○ : Good

ISO	P											M			K					
Material Description	Non-alloy steel					Low alloy steel				High alloyed steel, and tool steel		Stainless steel			Grey cast iron		Nodular cast iron		Malleable cast iron	
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230
Recommend	◎	◎	◎	◎	◎	◎	◎	◎	○	◎	○	◎	◎	◎	◎	◎	◎	◎	◎	◎

ISO	N										S							H			
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel		Chilled Cast Iron	Hardened Cast Iron
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34			55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400 Rm	1050 Rm	550	630	400	550
Recommend						○	○	○												○	